

PRODUKTBLAD

ANSIKTSVISIR TYPE ENGANGSBRUK

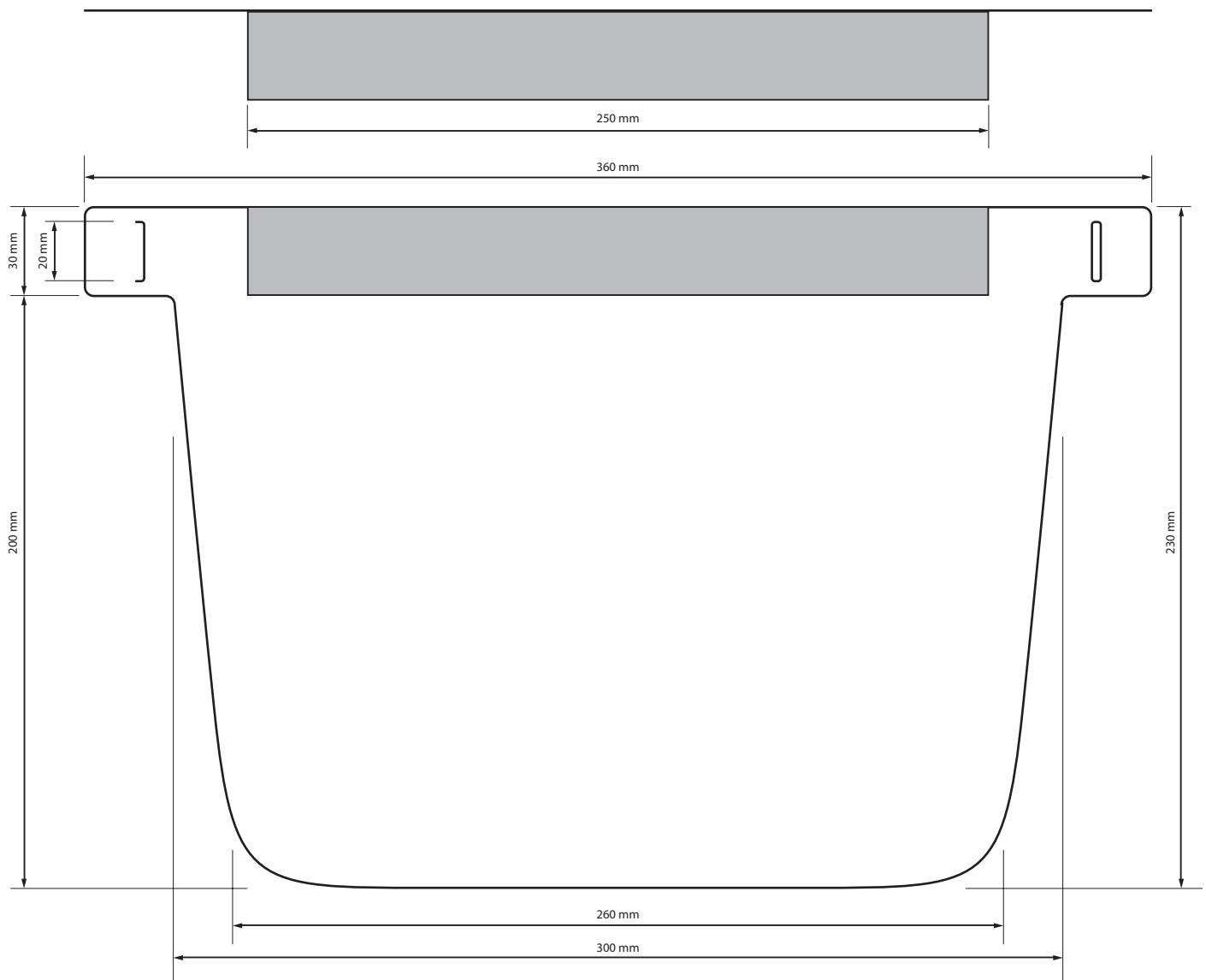


Beskrivelse

Visiret er laget ved Profil Emballasje A/S og etter gode innspill fra Helse Bergen. Hovedkomponenten er plastvisir i APET med støttepute mellom pannen og visiret. 1,5 cm bredt behagelig strikk er festet i visiret og rundt hodet.

Hygiene

- Produsenten har etablert egne retningslinjer for hygiene under produksjonsprosessen.
- Produsenten er ikke i karantene og har ikke forkjølelsessymptomer eller påvist smitte
- Produsenten bruker åndedrettsvern og engangshansker ved håndtering av produktene.



Spesifikasjoner (utarbeidet etter ønske fra yrkeshygieniker ved Helse Bergen)

- Mål visir: Bredde 30 cm og høyde 23 cm
- Mål skum-pute: 25 cm som hviler på langs av hode/panne, høyde 3 cm,
- Tykkelse/mellomrom mellom panne og visir 3 cm.
- Hindre at visiret dugger på innsiden og at det er tilstrekkelig m.h.t de som bruker briller.
- Lengde på strikk rundt hode 35 cm medregnet den delen som er festet til visiret.
Omkrets hode 52-58 cm.
- Tykkelse på visir (plasten, APET) 0,35 my
- Strikk bredde 1,5 cm

Materiale

- APET er et 100% jomfruelig materiale som gir et veldig klart og sterkt visir.
- Godkjent materiale for direktekontakt med mat og godkjent til bruk i helseforetak.
Se vedlagt datablad.
- Bevegelig skum til støtte mellom visir og panne, anerkjent leverandør og vedlagt datablad/dokumentasjon.
- Hvitt tekstilbånd

Amorphous PET (VIRGIN) B010..

IN CONTACT WITH FOOD.

The composition of our **APET VIRGIN Sheet** complies with the following regulations in force to be used as packaging material of foodstuffs :

EC 1935 / 2004 Materials and articles to come into contact with food;
EU 2023 / 2006 Good Manufacturing Practice

The resin(s) used and the film produced including all additives that are intentionally added (Masterbatch Colour, Anti Block, UV Block and Anti Fog, where applicable) , comply with the requirements defined in EU Regulation **10 / 2011 (including all amendments up to the latest amendment 2019/1338 of 8 August 2019)** for plastics used in contact with food.

As the APET Film will be further processed in order to make end-products, compliance with the migration requirements of Regulation (EU) No 10/2011 can only be demonstrated by tests that are carried out on the final article. These tests are the sole responsibility of the manufacturer of the End products.

Based on statements of our suppliers, all resins / ingredients used, do not contain heavy metals. They do meet the following requirements: EU–Directive **94/62EC** and its amendment **2002/525/EC**. Heavy metals are neither added nor used in the manufacture of our PET Sheet. The virgin resin polymers do not contain substances of very high concern, **SVHC**.

This product contains no dual use additives as listed in 95/31/EC, 95/45/EC & 96/77/EC (and amendments to date)

APET Virgin material is suitable and approved for the use in contact with food according **FDA** Regulations **CFR 177.1630** and **CFR 174.5**

It is the responsibility of our customers to determine that their use of our sheet is safe (the effect on smell and taste), lawful and technically suitable in their intended applications.

C.P.F Koning MSc.
Group Quality Manager

Duiven / NL - March 2020
This issue remains valid until it is updated by a revised issue.

Issue 7



4PET EXTRUSIONS

APET

APET CLEAR B010

Material Specification :

Amorphous APET - 100% Virgin Material - Monolayer

- * Excellent clarity and gloss;
- * Excellent toughness and impact resistance;
- * Meet all requirements regarding food contact, including EU legislation concerning migration (EU 10/2011).

Applications :

Packaging for food, cosmetics, pharmaceutical and medical applications, blisterpacks.
Displays.

Physical Properties :

Gauge range	0.18 - 1.0 mm.	
Tolerances	180 - 350 my	+ or - 5%
	> 350 my	+ or - 4%
Width range	350 - 950 mm	+ or - 1 mm
Density	1.33	
I.V.	0.76 - 0.80	
Typical Operating temperatures	- 25 to 70 ° C.	

Packaging etc :

Cores	76 or 150 mm.
Roll sizes	up to 980 mm.
Packaging	tailored to customers specs.
Storage	in original packaging, not in direct sunlight and avoid major thermal fluctuations. Ideal between - 10 to 30 °C

Processing :

- * Requires good temperature settings to prevent crystallisation;
- * Cutting tools have to be in excellent condition owing to the toughness of the material;
- * Forming temperature range : 120 to 155 ° C.

Other information :

Industrial waste is fully recyclable;
To aid denesting, various levels of Antiblock are available : both masterbatch and Bath-treatment.
Also available in ABA (*additives in outside layers*);
Colours, both opaque and transparent, are available.

The data herein is based on our current state of knowledge and experience. Processing variables are a major factor in product performance, this info should only be considered as a guide. To the best of our knowledge, the data is correct. No warranty is made or to be implied. The cooperation assumes no obligation or liability for the use of data / info presented.

2020 Mrt V - 4



TECHNICAL DATA SHEET PSA 4996

Double-sided adhesive tape on a scrim carrier, based on modified environmentally-friendly acrylic glue. This product offers excellent bond, high tack on low wetability plastics, (PP, PE) also on metal substrates that have not been degreased, as well as on such materials as cellular rubbers, polyolefin foams (PE, PP). The scrim carrier offers the same pliability and malleability as a transfer; while at the same time offering excellent stretch resistance. It offers excellent results in the converting industry when used with foam.

Adhesive	Acrylic		
Carrier	Polyester Scrim		
Liner	PP Film (0,06 mm)		
Property	Test Method	Units	Typical Value
90° peel strength <i>(After 24 hours)</i>	AFERA 5001/FTM2 /NF EN 1939 /PSTC101	N/25mm	Steel 20 ABS 20 PP 5
Tack <i>(After 1 minute)</i>	FTM9 - LOOP TACK - PSTC 16	N/25mm	Steel 15 ABS - PP -
Shear strength At 22°C At 50°C	AFERA 5012/FTM8 /NF EN 1943 /PSTC 107 1kg for 25x25mm)		Steel 3h 5 min
Temperature range			-40°C / +120°C
European directives			2000/53/CE, 2002/95/CE, REACH
Odour (VDA 270)			3
VOC (VDA 278)			189 ppm
Formaldehyde free			YES
Safety standard	Contain no PVC, no LATEX and conform to CE safety regulation EN71-3(heavy metal limit), 76/769/EC (dangerous substance), 84/62/EC (harmful substance).		

All test data are average values and should be considered as guidelines to the performance of this product and should not be used as specifications. No liability is, however, accepted for errors and omissions and in no circumstances shall NMC Cellfoam AB be liable in damages for any loss or injury arising directly or as a consequence of the publication of this data sheet.

Denna produktspecifikation anger de fysikaliska egenskaperna för den konventionella polyetern **T 23120**, som tillverkas av Recticel AB i Gislaved.

Kvalitetsbeteckning			Sida
T23120			1(1)
Utgåva	Giltig från	Ersätter	Utfärdare
7	2001-01-09	1999-08-05	B Dahlgren/
Specifikationer		Testmetod	
Standardfärg	<i>Vit</i>		
Densitet	<i>20-22 kg/m³</i>		ISO 845
Hårdhet (ILD 40%)	<i>120 N ± 15%</i>		ISO 2439 B
Typiska värden		Testmetod	
Statisk sättning	<i>7%</i>		ISO 1856
Dragstyrka	<i>130 kPa</i>		ISO 1798
Förlängning	<i>200%</i>		ISO 1798
Rivhållfasthet	<i>5 N/cm</i>		ASTM D 3574 F
Exempel på användningsområde:	Stoppning i fritidsmöbler Gästmadrasser Armstödsdetaljer Stombeklädnad		

Vi förbehåller oss rätten till korrigeringar.

BG 604 - 01

Distribution genom
Recticel Intranet